

Work Order ID 119725

May-20-14 11:36:31 AM

APR 1
119725

Page 1

Item ID: D5080-041

D 5080-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

B 119725

Stop ***NS2***

Item Name: Striker Plate Assembly

Start Date: 5/20/14 Start Qty: 40.00

40

Cust Item ID:

Required Date: 5/23/14 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 14-05-20

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D5080

A

110

0.00

110

Small Fab

Memo

0.00

Small Fab

1- TRANSFER DRILL HOLE FROM D5080-3 TO D5080-1 AS PER DWG (DRILL 0.128")

2- DEBURR

3- DIMPLE HOLES AS PER DWG

4- ASSEMBLE AS PER DWG

40x

14/05/29

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

27
1-83

4/5/30

40

DAS
36
9-89

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Item ID: D5080-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Striker Plate Assembly
 Start Date: 5/20/14 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 5/23/14 Req'd Qty: 40.00 ***40*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							DAS
130									32
Packaging	Memo	0.00							9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/6/2 (30)
 MLS 1406-02
 MLS 1406-02

Picklist Print

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Work Order ID: 119725

119725

Parent Item: D5080-041

D5080-041

Parent Item Name: Striker Plate Assembly

Start Date: 5/20/14

Required Date: 5/23/14

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM
14.03.24 REV.A DWG DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5080-1		Manufactured	No				Each	0.0000		40			DAS 36 9-89
D5080-1													
Angle Bracket													
D5080-3		Manufactured	No				Each	3.0000		40			DAS 36 9-89
D5080-3													
Striker Plate													
<div> <div> <div>Location</div> <div>prelim</div> <div>115526</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div> </div>													
MS20426AD4-4		Purchased	No				Each	2,954.000		80			DAS 36 9-89
Rivet													
<div> <div> <div>Location</div> <div>GA</div> <div>129090</div> </div> <div> <div>Loc Qty</div> <div>210</div> <div>210</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div> </div>													
				ST334				2744					
				125445				2744					

B119726 (40x) **

14/05/29

14/05/29

B119727 (40x)

14/05/29

M125807 (80x)